

Position:
Quality Assurance NDE Inspector

Location:
Houston, TX

Company Description:

Bray International, Inc. is a leading global manufacturer of industrial valves, actuators, and related control products used by process industries in a wide variety of applications. This diverse market presence provides stability even under the toughest economic circumstances.

Bray prides itself on delivering products of the highest quality and value, with an ever-expanding product line that aims to satisfy our customers' unique needs. Since its founding in 1986, Bray has achieved tremendous success and growth. The company's truly entrepreneurial vision has driven an expansion to Divisions in over 13 countries and a distribution network that surpasses 300 locations worldwide.

Bray is profitable, independent, and privately-held. The total number of employees worldwide exceeds 1,500. Our corporate headquarters and U.S. operations are located in Houston, TX. To learn more, please visit www.bray.com.

Position Description:

- Perform NDT (LP, MP) of castings and machine parts
- Prepare, control, and publish all internal procedures. (Work Instructions, PQR, WPS)
- Perform dimensional, visual, and quantitative inspections of incoming material and factory work-in-process
- Prepare and publish Hold Tickets, Non-Conformance Reports, Corrective Action Requests
- Reject defective parts and follow company procedures for documenting non-conformance.
- Perform other duties as required by the job.

Ideal Experience/Qualifications:

- Require minimum 2 years experience in NDE (LP, MP) with level II certificates to SNT-TC-1A
- Permanent work authorization for the USA REQUIRED
- High school diploma or equivalent and at least 1 year experience in machine-shop environment
- Capable of using MS Office applications to generate documents
- Capable of reading Codes and Standards (ASTM, ASME)
- Capable of interacting with ERP system and inspection software to document inspection activities
- Experience using coordinate measuring machines (CMM), experience operating Hexagon CMM is preferred.
- Experience with calibration of inspection tools and gauges.
- Must be able to read and understand mechanical drawings.
- Experience with GD&T (Geometric Dimensioning and Tolerancing)
- Experience using calipers, micrometers and other precision measuring devices.
- Working knowledge of ISO 9001.
- Inspection experience both casting and machine parts.